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A PROFILE OF PACLITAXEL

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ABSTRACT

Treatment of cancer is a challenge to physicians, and it requires multiple treatments. But the role of paclitaxel cannot be neglected in cancer treatment. It is the most promising anti tumour agent. As the drug has poor water solubility, number of alternative controlled release formulations has been developed having variety of dose regimens to overrule the limitations of cremophor based formulation. More advanced Drug delivery systems includes Nanoparticles, Microemulsion, Liposomes, Oncogel, Microspheres, Cyclodextrin complex, etc. Also the drug has flexible structural aspects hence lots of modifications are possible in the structure.

Keywords: paclitaxel; cremophor; nanoparticles; formulations.

INTRODUCTION

Cancer in general terminology is group of diseases caused by abnormal and unrestricted growth of cells. It has high morbidity and mortality, being the second most cause of all death after cardiovascular diseases. Treatment of 'gulma' [cancer] by using herbs was described in the first surgical treatise from India, *Sushruta Samhita*, as far back as 2500 BC, and Ayurveda also described treatment of cancer with certain plants¹. *Eber Papyrus* described the same in 1500 BC². Since then, numbers of natural products with diverse chemical structure have been isolated for anti-cancer agents out of which paclitaxel are one of the novel broad spectrum drug.

Paclitaxel, tax-11-en-9-one, 5β , 20-epoxy-1, 2α , 4, 7β , 10β , 13α , hexahydroxy-4, 10-diacetate-2-benzoate-13-α-phenylhippurate, a poly-oxygenated naturally occurring diterpene alkaloid, was first isolated by Wall and Wani from the bark of Taxus brevifolia. Paclitaxel is one of the broadest spectrum anticancer agent approved by the Food and Drug Administration FDA for the treatment of advanced ovarian cancer³⁻⁵. Today, it is considered as one of the most important chemotherapeutic drugs in cancer chemotherapy for clinical treatment of cancer of lungs, head, neck, bladder, AIDS related Kaposi's sarcoma, and endometrial cancers etc6-12. Paclitaxel is found in the bark of yew trees [Taxus] which grows extremely slowly & having very low yield¹³. So alternate routes have been investigated for the production of paclitaxel which include production in plant suspension, biotechnical method, fungal resources, total synthesis and semi synthesis. Paclitaxel exerts its action by binding microtubules and causes kinetic suppression (Stabilization) of microtubule dynamics¹⁴. The paclitaxel arrest the cell cycle at mitotic phase & causes the cytotoxicity. Paclitaxel is hydrophobic in nature due to which suitable vehicle is required for delivery of paclitaxel.

CHEMISTRY OF PACLITAXEL

Paclitaxel has the empirical formula $C_{47}H_{51}NO_{14}$ and a molecular weight of 853.9. It consists of a taxane nucleus to which an uncommon four-membered oxetane ring is linked to C_4 and C_5 and an ester is attached at C_{13} .





2. Paclitaxel

STRUCTURE ACTIVITY RELATIONSHIP

Structure activity relationship (SAR) investigations of taxanes have been carried out for seeking higher activity towards tumors and less toxicity towards normal tissues. General structure of paclitaxel includes Toxoid ring system with A, B, C, D rings. It is known that certain modifications at certain positions in the molecule results in great differences in activity. The modification of paclitaxel can be divided into two parts:

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A) MODIFICATIONS OF SKELETON

The skeleton of paclitaxel includes the A, B, C and D rings in the diterpene part, which has eight oxygenated positions at positions 1, 2, 4, 5, 7, 9, 10, and 13.



MODIFICATION

Modifications at C₆ Position

The compounds (10) and (11) were synthesized and evaluated for their *in vitro* cytotoxicity towards the human colon cancer cell line. Aminopaclitaxel (11) was significantly less active than paclitaxel, but the azido analog (10) was 2- to 3-fold more cytotoxic than paclitaxel²².

Modifications at C₇ Position

The derivatization of the C₇ hydroxyl or change of its stereochemistry has no significant effect on anticancer activity of the molecule. Although Esterification at C₇ resulted in loss of *in vitro* microtubule assembly activity, but not cytotoxicity. These observations suggested that esters at C₇, which tend to improve water solubility, might serve as useful prodrugs of paclitaxel²³. Hence, the C₇ position was frequently modified to act as prodrugs for increasing the water-solubility of paclitaxel.

Modification at C_o Position

Studies on the modification at C_9 imply that the functional group at C_9 may be one effective factor of the tubulin binding site in addition to two further key tubulin binding regions at the C_{13} ester side chain and the oxetane ring of paclitaxel. Klein reduced the C_9 carbonyl group to a hydroxyl group and obtained compound (13), whose cytotoxicity was higher than that of paclitaxel²⁴.

Modifications at C₁₀ Position

Previous studies on naturally occurring taxanes indicated that acetylation of the C₁₀ hydroxyl group is not essential for the anti-tumor activity. Modifications at C₁₀ position do not decrease the activity of analogues. Both 10-deacylcephalomannine (14) and 10-deacylpaclitaxel (15) obtained from *Taxus wallichiana* showed considerable cytotoxicity and also affected microtubule disassembly²⁵.

STRUCTURAL OUTCOME











Paclitaxel contains C_{13} side chain, which is essential for cytoxicity of paclitaxel. Modification at C_{22} , and C_{32} . Position are of having significant effect on antitumor activity.



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MECHANISM OF ACTION

Paclitaxel kills the cancerous cell by cytotoxicity and apoptosis. Paclitaxel exhibit a unique mechanism of action it binds to microtubule and causes kinetic suppression (stabilization) of microtubule dynamics. Microtubules are actually cylindrical structure made up of proteins (mainly tubulin) that are involved in various cellular functions such as movement, ingestion of food, controlling the shape of cells, sensory transduction and spindle formation during cell division²⁷. In normal case the tubulin polymerizes to microtubule and again microtubulin converts into tubulin. This whole routine process exists in equilibrium state. But Paclitaxel mainly binds to microtubules, rather than to tubulin dimers²⁸. The binding site for paclitaxel is the N-terminal 31 amino acids of the β -subunit of tubulin in the microtubule²⁹, unlike the binding sites of colchicine, vinblastine and podophyllotoxin for GTP. The microtubules formed due to paclitaxel action are not only very stable but are also dysfunctional. The cancerous cells lack a checkpoint to detect the absence of spindle and attempt to continue the cell cycle leads to cell death³⁰.

1.Normal case

Tubulin 📥 Microtubulin —>	Microtubulin bundles
(Polymer)	
Normal cell cycle	

2. In case of Taxol

Tubulin 	Microtubulin	Stable bundles of
(monomer)	(Polymer)	microtubulin
		Size=22A°

 Defective cell cycle, new cells without spindles; instant cell death

Paclitaxel kills cancerous cells through the induction of apoptosis by p53-independent pathways.

PHYSICAL PROPERTIES AND PHARMA-COKINETICS

Paclitaxel is white to off-white crystalline powder. It is highly lipophilic, insoluble in water and melts at around 216-217 °C. The generally accepted dose is 200-250 mg m² and is given as 3 and 24 h infusion. Pharmacokinetics of paclitaxel shows wide variability. Terminal half-life was found to be in the range of 1.3-8.6 h (mean 5 h)³¹ and the steady-state volume of distribution was found to be ~87.1 m². The drug undergoes an extensive P-450 mediated hepatic metabolism and less than 10% drug in the unchanged form is excreted in the urine³². Most of the drug is eliminated in feces. More than 90% of the drug binds rapidly and extensively to plasma proteins³³. The highest concentration of the paclitaxel following a 6-h infusion in rats was found to be in lung, liver, kidney and spleen and was essentially excluded from brain and testes34.

Siddiqui S et al PACLITAXEL DOSE AND DRAWBACKS OF THE FORMULATIONS

Paclitaxel has a low therapeutic index, and the therapeutic response is always associated with toxic side-effects³⁵⁻³⁶. It should be only used when the potential benefits of paclitaxel therapy outweigh the possible risks.

In the early development of paclitaxel, a high incidence of acute hypersensitivity reaction characterized by respiratory distress, hypotension, angioedema, generalized urticaria and rash were observed. It is generally felt that the vehicle Cremophore EL (Polyoxyethylated castor oil vehicle and dehydrated alcohol) contributes significantly to the hypersensitivity reactions, leading to peripheral neurotoxicity, neutropenia, etc. An additional problem linked to the CrEL solvent is the leaching of plasticizers from PVC bags and infusion sets used routinely in clinical practice. Consequently CrEL formulation need to be prepared and administered in either glass bottles or non- PVC infusion systems with inline filtration. This leads to the need of search of alternative formulations of paclitaxel. The maximum tolerated dose (MTD) of paclitaxel administered by a 3-h infusion to patients with solid tumors was found to be 225-240 mg m⁻² without any hypersensitivity reactions but resulted in hypotension³⁷. A summary of Therapeutic Efficacy and Toxicities is presented in Table 1.

TABLE 1: Summary of	сf	Therapeutic	Efficacy	and	Toxicities
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a) Tumors responding to paclitaxel	Ovarian cancer, breast cancer, head and neck cancer, small cell lung cancer, colon cancer, multiple myeloma, melanoma, Kaposi's sarcoma
b) Dose limiting toxic effects	Neutropenia, mucositis, neurotoxicity, hypersensitivity
c) Different systems	
Cardiova scular	Asymtomatic bradycardia, atrioventric ular conduction blocks, atrial arrhythmias, ventricular tachycardia, ischemia
Hernatological	Neutropenia, thrombocytopenia
Hypersensitivity	Dyspnea with bronchospasm, urticaria, hypotension
Neurotoxicity	Peripheral neuropathy, transient myalgia, scintillating scotamata
Gastrointestinal tract	Mucosities, nausea, vomiting, diamhea
Hepatotoxicity	Elevation of liver function tests
Others	Alopecia, myopathy, fatigue, pulmonary lipid embolism

PRODUCTION OF PACLITAXEL Natural Resources

It is difficult to obtain sufficient quantities of the compound from its natural sources. Paclitaxel

constitutes only 0.01-0.03% of the dry weight of the bark of the pacific yew tree³⁸. In addition, several other taxane including 10-DAXP, 10-DAB III, and cephalomannine have been obtained from the needles, which can be used for semi-synthetic production of paclitaxel. At present, the culture of seedlings and the growth of yew trees in plantations have been widely considered as the most feasible method to obtain paclitaxel and its precursors.

Biotechnological Approaches

These include plant tissue cultures, cell suspension cultures, hairy root cultures, recombinant microorganisms and the induction of paclitaxel biosynthesis in cell culture systems. Especially *Taxus* cell cultures have been considered as a promising means for paclitaxel production³⁹.

Fungal Resources

In 1993, Stierle *et al.* were the first to report a paclitaxel producing endophytic fungus, *Taxomyces andreanae*, which was isolated from yew trees⁴⁰. Although the yield of paclitaxel was only as low as 24-50 ng/L, the greatest problem of using fungal fermentation for paclitaxel production represents very poor and unstable yields.

Total Synthesis

Total synthesis of paclitaxel is a challenge, because of four complicated rings (A, B, C rings and the oxetane ring) and 11 chiral centres in the molecule. Nicolaou^{41.44} and Holton⁴⁵⁻⁴⁶ describe two different schemes (Scheme 1 & 2) for total synthesis of paclitaxel from **compound A** (2-Acetyl 3-methyl-but-2-enoic acid ethyl ester) and **compound B** (4-Methyl-1-(1,2, 2 trimethyl-cyclopentyl)-6-oxa bicycle[3.1.0]hexane) respectively as precursor.







Scheme 2. Total synthesis of paclitaxel by Holton

Semi-Synthetical Production

The semi synthetic production of paclitaxel *via* the coupling of a phenylisoserine moiety with protected 10-DAB III has been extensively studied⁴⁷(Scheme 3).



Scheme 3. Semi synthesis of paclitaxel

FORMULATION OF PACLITAXEL

Paclitaxel was earlier formulated in a vehicle composed of 1:1 blend of Cremophor EL (polyethoxylated castor oil) and ethanol which is diluted with 5–20-fold in normal saline or dextrose solution (5%) for administration. Taxol, the most popular formulation of Paclitaxel has serious drawbacks including:

- Cremophor EL contributes serious allergic reactions⁴⁸.
- Leaching of plasticizers from PVC bags and infusion sets⁴⁹.
- Increase systemic exposure to paclitaxel.
- Lack of specificity
- Poor solubility
- Low bio distribution

To overcome these drawbacks several novel drug delivery systems are formulated for Paclitaxel as shown in Table 2.

Scheme 1. Total synthesis of paclitaxel by Nicolaou

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Table 2: Formulations of Paclitaxel with their advantages

FORULATION	DESCRIPTON	GOAL / ADV AN TAGE	THERAPEUTIC	EKPER ENTAL STUDY
Nab Pacifizarei (AB H≉1), A braxane F	Pacitaxei protein bound paticles, and does not employ CrE i sokent system.	Pre Erential y accumulate in tumor bed sand field with the portkining of that Paditaxell in tumor tissue, also there is no danger of leaching plast daters from in fusion bags or tubing	Breast cancer	 Phase 1- evaluation of safety, kiTD and antihumer activity Diose range 15 3-315 mg/m2 every 21 dig/s in 18 patients. Phase II- breast some erpatients were diosen. Patients receive effer nab Paditszelat 115 mg/m2 (n=43) or 3 ## mg/m2 (n=43) administered i.vover 3# min every 3 week s. Phase III- Todemonstrate noninteriority of nab Pacificace when compared with Pacific xel
Pacifizacel loaded PLGA nanoparticle s	Pacifizael is loaded as poly (Jadicacidco-glycelicacid) nanoparticle by interficial deportion method	Patikles are subable for i.v administration and therapeutic index of drug is improved. Signif ont improvement in drug specificity of action and also there is ease of preparation.	Lung cancer	Cell line study was done using human small cell lung cancercel l line.
Surgi cally implanted CR, biodegradable politado Biate microspheres (PR CLMER) ²²	Poly phosphoester polynen() & PG EOP) bacilbone anddrug encap su ated in microspheres at in Nawiw loading by dissolving both substances in ethylacetate.	Safelybypas bl oed brain barier and delber Pacific ette malgnark ir aint uners	Malignantbrain tumors	 h size biodistibution study i solene in rats in group o F4 atti and 2 + days after inplant; h size size of the size of t
P aciltaxel microemultion ^{III}	klik roemulska prepared using diug having parikle size fi 2 mm.	Prolitaxel injection (Taxol) causes hypersensitivity reactions just no allergic reactions occur using microemulsion .	kiyeloma s	Hipersensitivity evaluation was done using guinea pigs divided into ± groups A and B and no sesontsh, sneeze, creathair twitch, dy prea, gatism, shock or denth was observed. Punher phannacolinetic study was done using 1×30 male rats in a group of 1 rats.
Paciliza: el lo adeal gelatin Nanopanic le s ¹⁴	Pociitoaci is looded inge intin	Selective delivery of dug in high concentration to turnor be an ing blodder while minimizing the systemic exposure.	Superficial bladdercancer	hute evaluation of Poditaxel penetration in biologer to sues was conducted in 4 maile beagle dogs. • https://dos.org/for.bin.el/bodeg/gelatin nanoparticles containing ##### gofdrugdispersed in 2# miof saine was in silled in biologer. Agraph was softwined which shows ded ine of whee Podegelower containing as a force of the of
Mkroemulsion containing PLG2=	Microenulsion prepared by ælf microenulsi()ing drug del very system (SMED D S) (amixture o f "tetnaglycid, cernophore LP, Laber II 1944 anddrug enrulsion contraling PLGA	Inprove release characteristic swithout any property change and weight loss of PLGR	Bie a st cancer andhuman ovarian cancer	h uto anthumor activity testwars doneby s.c. injection o P. Imiof 36 OU shumon outon carcer cell suspension to the right flam of Emaie nude athymic nice.
P acile x ¹¹	Mixedmixelespreparation developed by Oasnia Pharmoceutical ,Sweden in which an amphiphilic synthetic ded withe of telinoic acid replaced gemophor EL webkie.	Effectscaused by Cremopher BL in Taxol can be overalled.	leutenia	h u us hollow model o E cellinesnamely leutemia CCRF-CEM and myeloma RPMIst26/Scell lines were used
intravenous hydrophobic Drug dellueryAi-≼Sa ♡	Porous particle Brmukrion of Pacificael, formed by spray dying.	R apidly dissoluting formulation that could be administered as in bolus or short indision .	Solid turner s	h si wa anfitumor e ilioacy testin mice was done. Three 8 + 25 concentration was taken and i u hjedikai i mic tali tein was given once a day. Dr5 days and mice were observed for survival, tumor size and body weight.
D Hâ Paciflaxel®	Docosahevanok: ad d Pacifixael is a novel compound Remed by covalently inking natural Ritry acids DHA to Pacifixael	Function as a prodrugand accumulate prefermial y intumor tassue .	kieta static malignant my cloma	 Phase 1: To characterize primary tookky, M TD and pharmacolinetic profile, patients (n=24) with advanced reflactory turnor were chocen. Phase II: To determine efficacy and tolerability of D HA- Pacitizavel in patients h= 13 J with Prostate cancer, breast oncer, milgrant myeloma, gastic concer, esophageal cancer. Phase III: compare DHA - Pacitizavel with single agention at balance br first the treatment of metastrick manigment myeloma.
Liposonal Armulationo f Pacifiza el ¹⁶	D tog to lipid molar ratio, 133, iposones prepared by poly carbonate membrane extrusion. D PP C.D MP G/Mpeg-0 GP E/ DME CP G-0 SPE in molar rate atta 5 g.5 g.5	 Taiget folde receptors selectively overcome vehicletoxicily associated with cremephorbasedtraditional formulation. 	tumors .	Pharmacol hetic studies : Plasma clearance kinetics of iposonni Brandalion was compared to cremophor formulation and two s studied that iposonal Brandalion exhibited much longer halfille.
Pacilizaxei – ji cyclo destrin complex ≕	Drug entropped in cagelike structure of cyclodextrin	hcrease aqueous solubility and formulation can be used for hyperthermic intrapertioneal chemoperfusion procedure (HPEC).	P eitoneai Caicinoma	hclusion e ficiency was checked usingHPLC analyds
Nano emultifed P acitaxel using NP EG - P LGA diblock polymeri	Nano enuisilied Pacillaxel uding selfernuisil(ringdrug delivery system	Good bloc ompatibility, good solubilization of pool ywater soluble dug sandhigh concentration of drug in aqueousmedia.	Myelomas	Stability analysis was performed over nanoemuldiled Pacilitavel .
Oncogel	 CR depot formulation of Pacificatelin Regel Non cremphorbased formulation. 	 P hysically target Pacificaxie to tumor site withvery little reaching circulation. Can be used in combination therapy. 	Superficially palpable turnors andesophageal calcinoma.	 2 dose escalating clinical study have been done to date. Phase 1 - hypothents with superidarity accessible advanced soil d turnor, n=16 for open lobel study Phase 2 a - adjuvantthenpy to B T in patients with expinageal concer
inn pi eun i impiantable drugdellwery system ⁽¹⁾	Geistin sponge impregnated withpoly actide: coglycol ide Pacitaxel (PLGR -P TX) microphere : Loadingo fdrug is 1%.	htroperative placement of PLO & PTX sponge into surgical Bild in doze provinity to media stinal (unphatics afterresection of plimary lung cancer.	Lung cancer	Pharmacol inctic study in rats with regiments taxol amgrig (p) PLG & PTX formatic (p) Taxol a mg & g). Sponge combining PLGR - PTX (p) anglig. Results showed that for - 40 bit increase of ymphwlic dug exposure compared foi (wexposure.
Magnetic nanopart de modified Pacilitaxe (*	Prepared by mixing nanoparticles of Fe ₁ O ₁ , with water soluble potentiline definitive SPA nNn and doping withHCI aqueous solution.	Surface of hanoparticle sprovide function- alized groups for binding enzymes inhibiling aggregation and increase stability allow contrast enhancement for magnetic resonance imaging and imagnetic diagnosis.	Piostatecancer	Cell upfake study and in uttro cylorioxicity study was done.
Chitosan derived micel is loaded with Pacifiasel [®]	N-octyl-N-C-carbonyl- cylohexanethenyly chilosan defued micelles loaded with dwg.	Selective combol of drug concentration and distribution within turner, excelent blowulability, high drug I oading content and markedly improved blo distribution of poorly water soluble drugs.	Malignantiumors	Characteriantion o finicelles was done and CMC was measured.

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CONCLUSION

Paclitaxel is one of the most important and broadest spectrum anticancer drugs approved by FDA for the treatment of cancer. This review provides a complete description of paclitaxel, its Synthesis, SAR, and Mechanism of action, Doses, Production and Formulations with special emphasis on its Novel drug delivery system. Also it highlights how these Paclitaxel formulations is an effective tool in the therapy of cancer.

ABBREVIATIONS USED

- EL : Ethoxylated
- CrEI : Cremophore ethoxylated
- PLGA : Poly (lactic-co-glycolic acid)
- DPPC : Dipalmitoyl phosphatidylcholine
- DMPG : Dimyristoyl phosphatidylglycerol
- DSPE : Distearoyl phosphatidylethanolamine
- PEG : Polyethylene glycol
- MPEG : Methoxy polyethylene glycol
- CR : Cremophor
- PTX : Paclitaxel
- SPAnNa : Self-doped poly[aniline-cosodium N-(1-one-butyric acid) aniline]

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